



Design Specification for Sewage Pumping Stations Dry Well Ventilation

Table of Contents

Revision details.....	3
Introduction	3
Copyright	3
Acronyms	3
General Terms & Definitions	3
1. General.....	4
1.1 Scope.....	4
1.2 Proprietary items	4
2. Ventilation system type.....	5
2.1 Fans smaller than 0.5kW	5
2.2 Fans 0.5kW or larger	5
3. Air volume flow rates	6
4. Air diffusion and velocity.....	7
5. Duct sizing and selection parameters.....	8
6. Pressure maintained in dry well and superstructure.....	9
7. Air intake and exhaust locations.....	10
8. Fan selection and location.....	11
9. Operation	12
9.1 General	12
9.2 Fans smaller than 0.5 kW	12
9.3 Fans 0.5 kW or larger	12
10. Noise criteria.....	14
11. Toilets, amenities and store.....	15
12. Ventilation system failure	16
Ownership	17
Ownership	17
Change history.....	17
Appendices.....	18
Appendix 1 Electrical drawing templates for fans less than 0.5kW	19
Appendix 2 Electrical drawing templates for fans 0.5kW or larger	23
Appendix 3 Sample ventilation VSD program.....	27
Appendix 4 Maintenance & fault finding for ventilation control panels with FSD's	34

Revision details

Version No.	Clause	Description of revision
2	Whole Document	Format update, general update, uploaded on BMIS
1	N/A	First Issue, published in SWIM

Introduction

This Specification is to be used by designers for the design of ventilation systems for Sydney Water Sewage Pumping Station (SPS) Dry Wells.

Sydney Water makes no warranties, express or implied, that compliance with the contents of this Specification shall be sufficient to ensure safe systems or work or operation.

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Acronyms

Acronym	Definition
SPS	Sewage Pumping Station
VSD	Variable Speed Drive
AEP	Annual Exceedance Probability
RIS	Rubber in Shear
SOC	System Operations Centre
IIACTS	Integrated Instrumentation, Control, Automation and Telemetry System

General Terms & Definitions

Term	Definition
Sydney Water	The nominated person or organisation that has written authority to act on Sydney Water's behalf.

1. General

1.1 Scope

This Specification provides guidelines and Sydney Water requirements for the design of ventilation systems for sewage pumping stations dry wells.

This specification must be read in conjunction with the Sydney Water Technical Specification – Mechanical and Sydney Water Technical Specification - Electrical.

1.2 Proprietary items

Nomination of a proprietary item by Sydney Water does not imply preference or exclusivity for the item identified.

Alternatives that are equivalent to the nominated items can be submitted to Sydney Water for acceptance. The submission must include appropriate technical information, samples, calculations and the reasons for the proposed substitution, as appropriate.

2. Ventilation system type

SPS dry well ventilation system must comply with the following:

- Dilution ventilation system
- Supply ventilation system only
- Air supply points to meet the following criteria:
 - To bottom 3m of the dry well
 - To each third landing
 - To any electrical switchboard and control cubical platform below ground level
 - Multiple supply points where 'throw' exceeds 5m

2.1 Fans smaller than 0.5kW

Fans smaller than 0.5 kW must be single speed driven with direct on-line starters.

Fan operation must deliver the volume of air calculated as per Clause 3. of this Specification.

2.2 Fans 0.5kW or larger

Fans 0.5 kW or larger must be variable speed with variable speed drive (VSD) starters, but operated as two-speed fans, whereby:

- High speed operation must deliver the volume of air calculated as per Clause 3. of this Specification when the station is occupied.
- Low speed operation must deliver 50-60% of the airflow calculated as per Clause 3. of this Specification when the station is not occupied.
- Low speed to be the normal mode of operation.
- High speed operation is to be initiated by opening of any of the entry doors, which must remain open at all times while the dry well is occupied.

3. Air volume flow rates

The ventilation system must be designed to provide:

- Minimum 400L/s air flow irrespective of dry well size, OR
- 20 air changes per hour to the bottom 3m of the dry well, OR
- 17L/s/m² of the plan area of the dry well, whichever is greater,

PLUS

- 5L/s/m² of any landing/ platform area *.

*Only platform areas below ground level must be considered.

4. Air diffusion and velocity

Supply diffusers must meet the following criteria:

- Diffusers to be positioned so that the air flow is not inhibited by plant and equipment. The air flow from the diffusers must be directed to avoid dead spots within the bottom 3m of the dry well.
- Diffusers must be reachable from the floor or intermediate landings level with no need for temporary platforms or ladders, i.e. typically with their centrelines at height between 2.3 to 2.4m.
- Diffusers must be selected to meet the following criteria:
 - Diffusers to be fitted with either adjustable jet or distribution type nozzles
 - Diffusers to have two-dimensional direction adjustment.
- In a zone approx. 1.5m above the floor or landing AND 2.5m from the supply point the air velocity must meet the following criteria:
 - For jet distribution type diffusers, the velocity must be 0.5 to 1.0m/s
 - For diffuse distribution type diffusers, the velocity must be 0.2 to 0.5m/s.
- The above velocities must be achieved within the diffuser's discharge angle.
- The diffusers must be spaced so that there is no zones of low velocity between their discharge angles.
- Air velocity must be no less than 0.1m/s at any point at the dry well floor.
- Air velocity at the dry well sump must be no less than 0.5m/s, which is considered sufficient to push heavier sewer gases out of the dry well.

5. Duct sizing and selection parameters

Ducts and louvres must be sized as per the following:

- Duct velocities must not exceed the following values:
 - Main duct 10m/s
 - Branch duct 8m/s
 - Exhaust louvres 6m/s
 - Intake louvres 2m/s
- Flow capacity test points must be provided in the ductwork at accessible locations positioned between 100 and 2400mm above the floor/platform level. The test points must be DN32 plastic electric cable glands with end plugs, preferably located not less than 5 x duct diameters from the fan, bends, tees, tapers, diffusers, dampers or any other fittings than can cause flow disturbance, unless accepted otherwise by Sydney Water. As the ductwork is typically rectangular, duct diameter must be taken as the larger dimension of the duct cross section.
- At least one test point must be provided at the fan and one upstream of each diffuser. Although a test point downstream of the fan is the preferred location, it can be provided upstream of the fan as well if that assists in meeting the requirements of this clause.
- Two pressure sensing nipples of suitable size must be provided with plastic tubing and connected to the pressure switch or pressure transmitter, as appropriate.
- Volume control dampers, where installed, must be located at suitable and convenient locations for commissioning.
- Stainless steel 316 must be used for the ductwork and dampers in accordance with Sydney Water Technical Specification– Mechanical.
- Bottom of any ducts and duct supports to be a minimum of 2m above the floor level.
- Louvres must be vandal (no screw heads visible), vermin, bird and ember proof and, where required, acoustically rated. The louvres must be heavy duty, industrial grade made of minimum 1.5mm thick steel plate.
- Ductwork, louvres and diffusers internal to the building do not require painting unless the building is heritage listed and there are specific heritage requirements.
- Ductwork and louvres external to the building do not require painting unless there are specific heritage, environment or community requirements.
- If painting is required, it must be in accordance with WSA 201 and the Sydney Water Supplement to WSA 201. The colour must be selected to suit the local environment. The painting system must be selected based on the material selection. Generally external components must be painted to systems PUR-B or PSL as they have anti-graffiti properties.
- For heritage listed sites, specific colours may be required to match the existing building colour scheme.
- Ductwork must be supplied and installed in accordance with AS4254.1, AS4254.2 and/or SMACNA HVAC Duct Construction Standards, Metal and Flexible.
- The ductwork must be sized, designed, acoustically insulated, and installed to reduce noise travelling along or being generated by the ducts.

6. Pressure maintained in dry well and superstructure

The ventilation system must be capable of maintaining 40 to 50 Pa pressure above atmospheric in the dry well and superstructure when the entry door is closed.

7. Air intake and exhaust locations

Dry well ventilation air intake location must meet the following criteria:

- 6m minimum from any wet well intake and exhaust vents
- 6m minimum from any dry well ventilation exhaust vents
- 6m minimum from the pump station entry doors (which is open during occupation of the SPS)
- Minimum 1m above ground level
- Preferably facing the direction of prevailing winds

Dry well ventilation exhaust points must meet the following criteria:

- Exhaust discharge must not be less than 6m from a property boundary
- Preferably 6m, or as far as practicable from any wet well intake and exhaust points
- Preferably in the direction of prevailing winds.

Dry well intake and exhaust points must be positioned min. 500mm above the 1% AEP flood level.

All openings, vents, gaps in joints and penetrations between the dry and wet well must be sealed air and watertight.

8. Fan selection and location

Fans must comply with the following:

- Single speed, three phase.
- Wherever possible the fan should be an in-line duct mounted axial fan.
- Fan (body, propeller etc.) to be grade 316 stainless steel.
- Fan to be mounted on adequate rubber in shear (RIS) anti-vibration mounts to prevent vibration transfer to the structure.
- Fan to be located at an easily accessible location for maintenance.
- Wherever possible the fan is to be installed in the station superstructure min. 300mm above the 1% AEP level.
- Fans and motors must be selected with the capability of increasing the 'as built' system flow rate by 10%.

9. Operation

9.1 General

- 24-hour fan operation.
- No stand-by capacity required.
- Provision of a 415 V three-phase and earth four pin power supply for a portable emergency fan.
- A green air flow status indication light must be located at a point that is visible from the entry to the dry well which illuminates when the duct pressure is within the acceptable range (fan at high speed for VSD operation).
- Telemetry signal to SOC to show fan status and register alarm in the event of loss of duct pressure.
- Signage located at a point that is visible from the entry door indicating that when the green light is on the ventilation system is 'healthy'. The sign must be traffolyte, colour red with white lettering. Lettering must be "GREEN LIGHT INDICATES DRY WELL VENTILATION AIRFLOW IS HEALTHY". Lettering to be minimum 10mm capital Arial font.

Where the site has two access doors (including roller doors with integral personnel door), both doors are required to have switches so that high speed fan operation will initiate if either door is opened.

9.2 Fans smaller than 0.5 kW

Fans smaller than 0.5 kW must be controlled via a direct on-line starter. These fans must run at full speed all the time delivering the designed airflow and pressure.

Pressure sensing connections on the suction and discharge sides of the fan must be connected via plastic tubing to a pressure switch connected to the discharge side of the fan to sense duct pressure. A green indication beacon illuminates to show that the ventilation system is healthy. If the duct pressure drops below the set point or the fan is turned off an alarm will be sent to the SOC via IICATS.

Specific equipment requirements for this fan size are as follows:

- A pressure switch located on the discharge side of the fan that senses duct pressure and provides input to the green indication beacon and the IICATS alarm.
- An indication beacon (green, 24V DC), must be supplied.

Electrical drawing templates for fans less than 0.5 kW are attached in Appendix 1.

9.3 Fans 0.5 kW or larger

Fans 0.5 kW or larger must be controlled via a VSD.

Pressure sensing connections on the suction and discharge sides of the fan must be connected via plastic tubing to a pressure transmitter, installed on the discharge side of the fan, to sense duct pressure and provide input to the VSD. The VSD must have two pressure set points programmed into it. One set point is for low speed, which initiates when the entry doors are closed. This speed must provide 50-60% of the designed airflow. The second set point is the designed pressure requirement and provides the designed airflow at high speed.

When the entry door is opened the fan must ramp up to the designed high speed pressure set point and the green indication beacon illuminate to show that the ventilation system is healthy. If the duct pressure drops below the set point or the fan is turned off an alarm will be sent to the SOC via IICATS.

Specific equipment requirements for this fan size are as follows:

- A pressure transmitter located on the discharge side of the fan that senses duct pressure and provides input to the VSD for fan speed control and system status (IICATS).
- Entry door switches to initiate high speed fan operation mode when the door is opened.
- A VSD.
- An indication beacon (green, 24V DC).

Electrical drawing templates for fans 0.5 kW or larger are attached in Appendix 2, sample ventilation VSD program in Appendix 3, and general maintenance and fault finding for SPS ventilation control panels with VSD's in Appendix 4.

10. Noise criteria

Fan external noise level must comply with Sydney Water Technical Specification - Mechanical.

Ventilation system internal noise level must not exceed 70 dB (A).

11. Toilets, amenities and store

Ventilation of toilets, amenities and store areas, if separated from the dry well, must be provided by either natural or mechanical means to the requirements of The National Construction Code of Australia, noting the need for separation between intake and exhaust locations.

12. Ventilation system failure

In the event of mechanical or electrical failure of the ventilation system a fault signal must be sent through IICATS and the green indication beacon must turn off, indicating that the system is 'unhealthy'. The alarm is required to be failsafe.

Ownership

Ownership

Role	Title
Group	Engineering and Technical Support
Owner	Manager, Engineering
Author	Milan Rubcic, Lead Engineer

Change history

Version	Prepared by	Date	Reviewed by	Approved by	Issue date
2	Milan Rubcic	20/04/2021	P. Zhou, M. Pathirana, R. Madhok, R. Viridi, W. Legg	Norbert Schaeper	20/04/2021
1	Warren Legg	14/04/2015	B. Maunder, M. Pathirana, M. Rubcic, R. Madhok, R. Viridi	Saba Sabanathan	14/04/2015

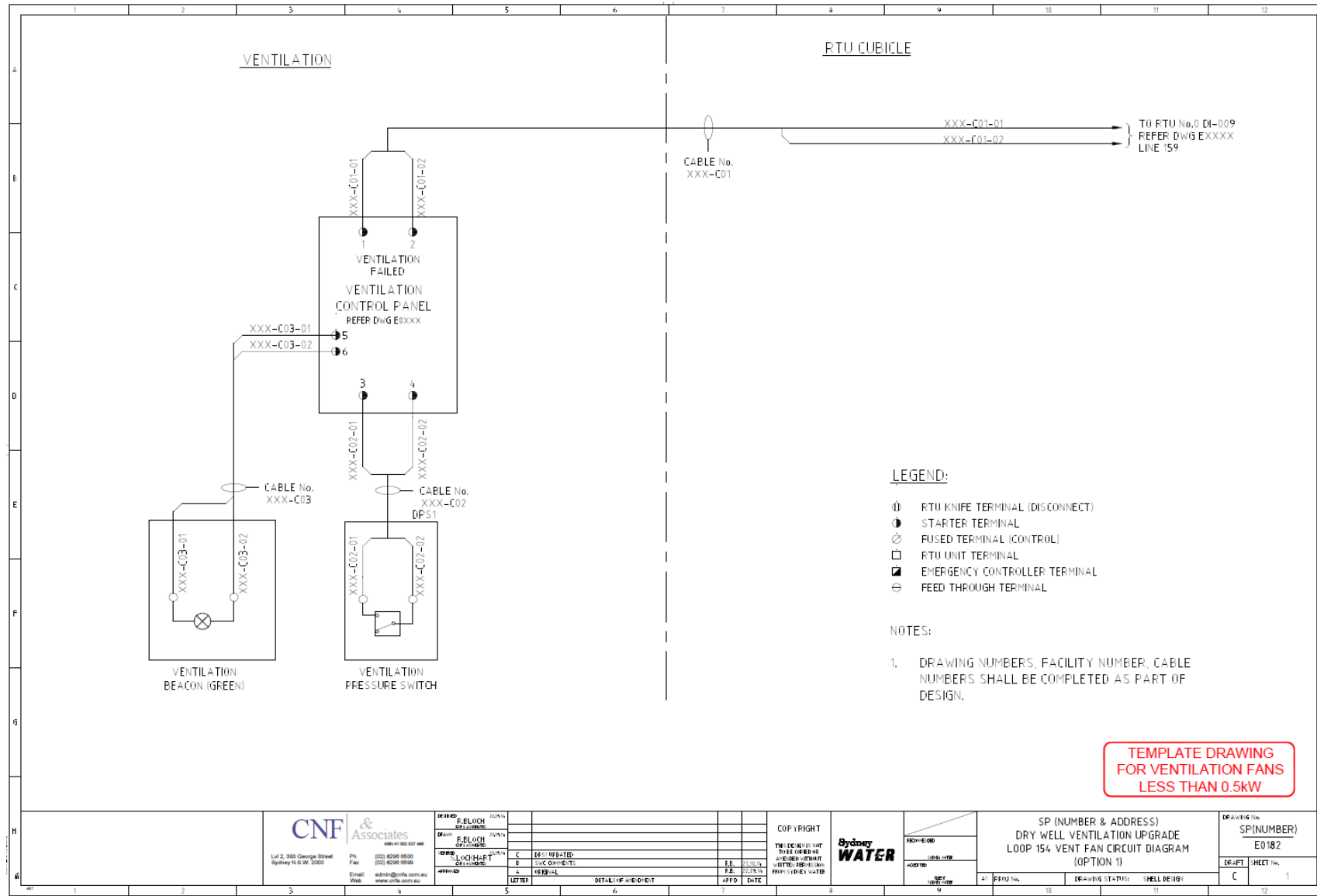
Appendices

Attachment	Title
1	Electrical drawing templates for fans less than 0.5 kW
2	Electrical drawing templates for fans 0.5 kW or larger
3	Sample ventilation VSD program
4	General maintenance and fault finding for SPS ventilation control panels with VSD's

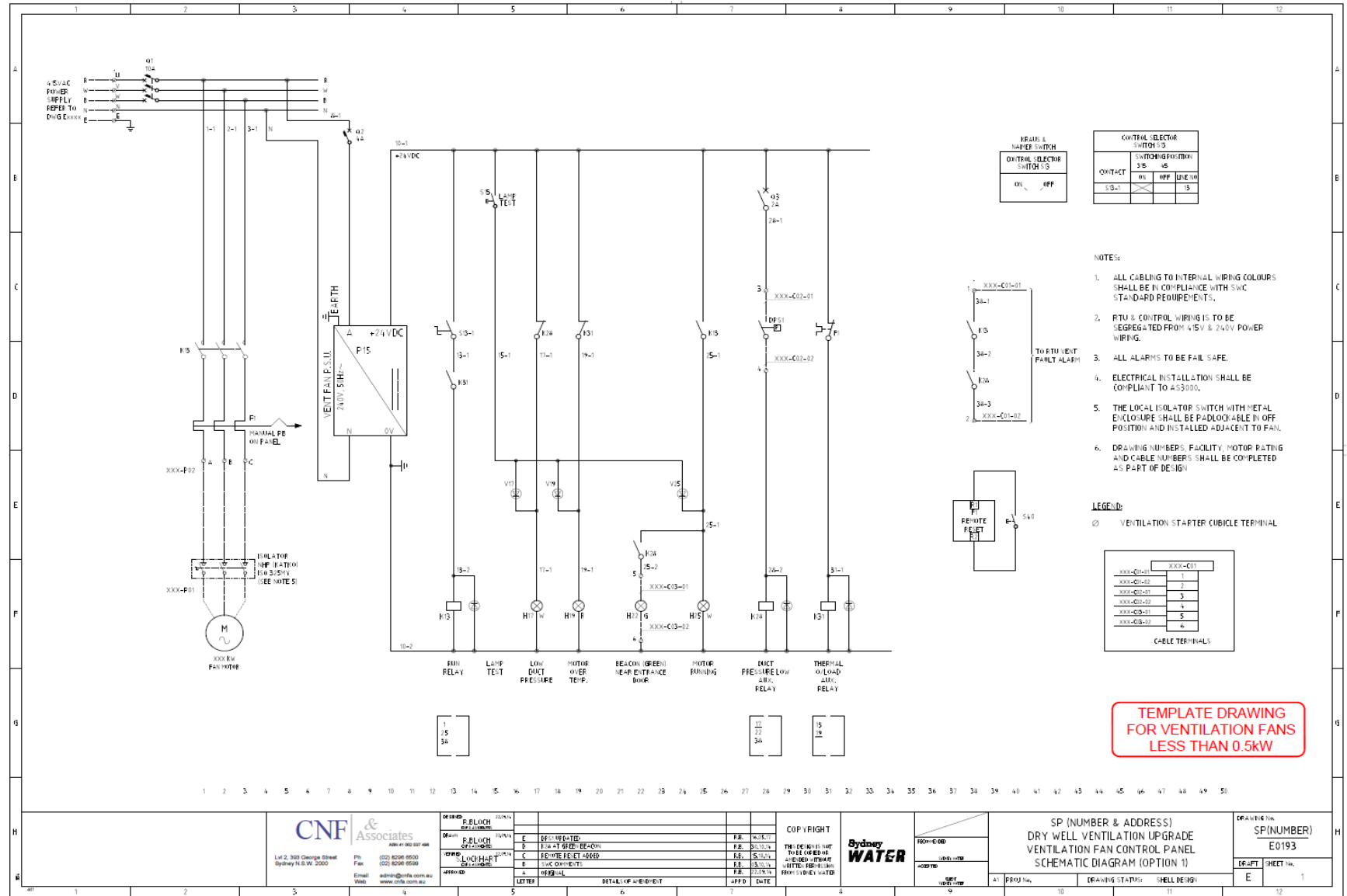
Appendix 1 Electrical drawing templates for fans less than 0.5kW

Drawing No.	Title
E0182	Dry well ventilation upgrade loop 154 vent fan circuit diagram (Option 1)
E0193	Dry well ventilation upgrade ventilation fan control panel schematic drawing (Option 1)
E0194	Dry well ventilation upgrade ventilation fan control panel general arrangement (Option 1)

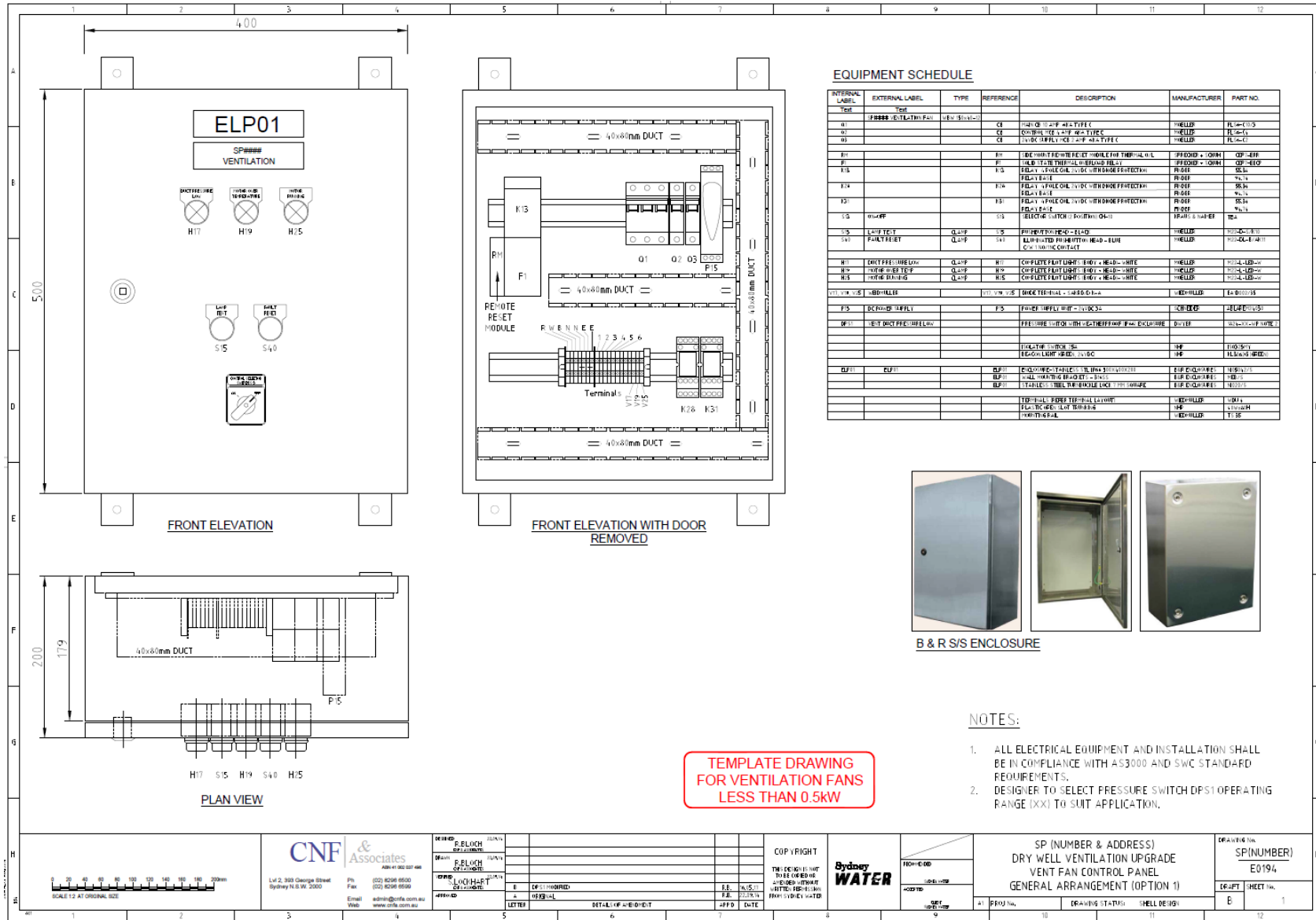
Design Specification for Sewage Pumping Stations Dry Well Ventilation



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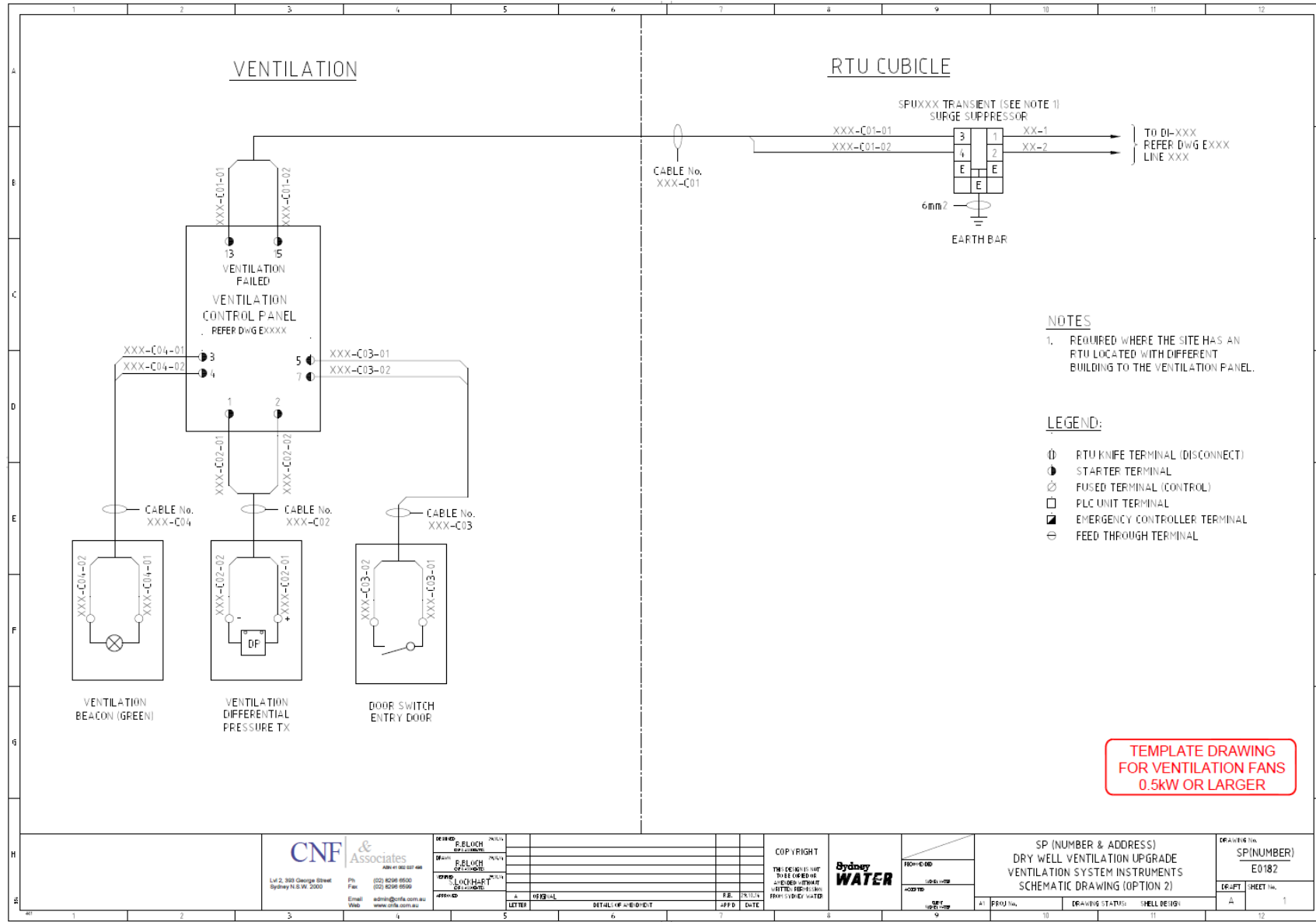
Design Specification for Sewage Pumping Stations Dry Well Ventilation



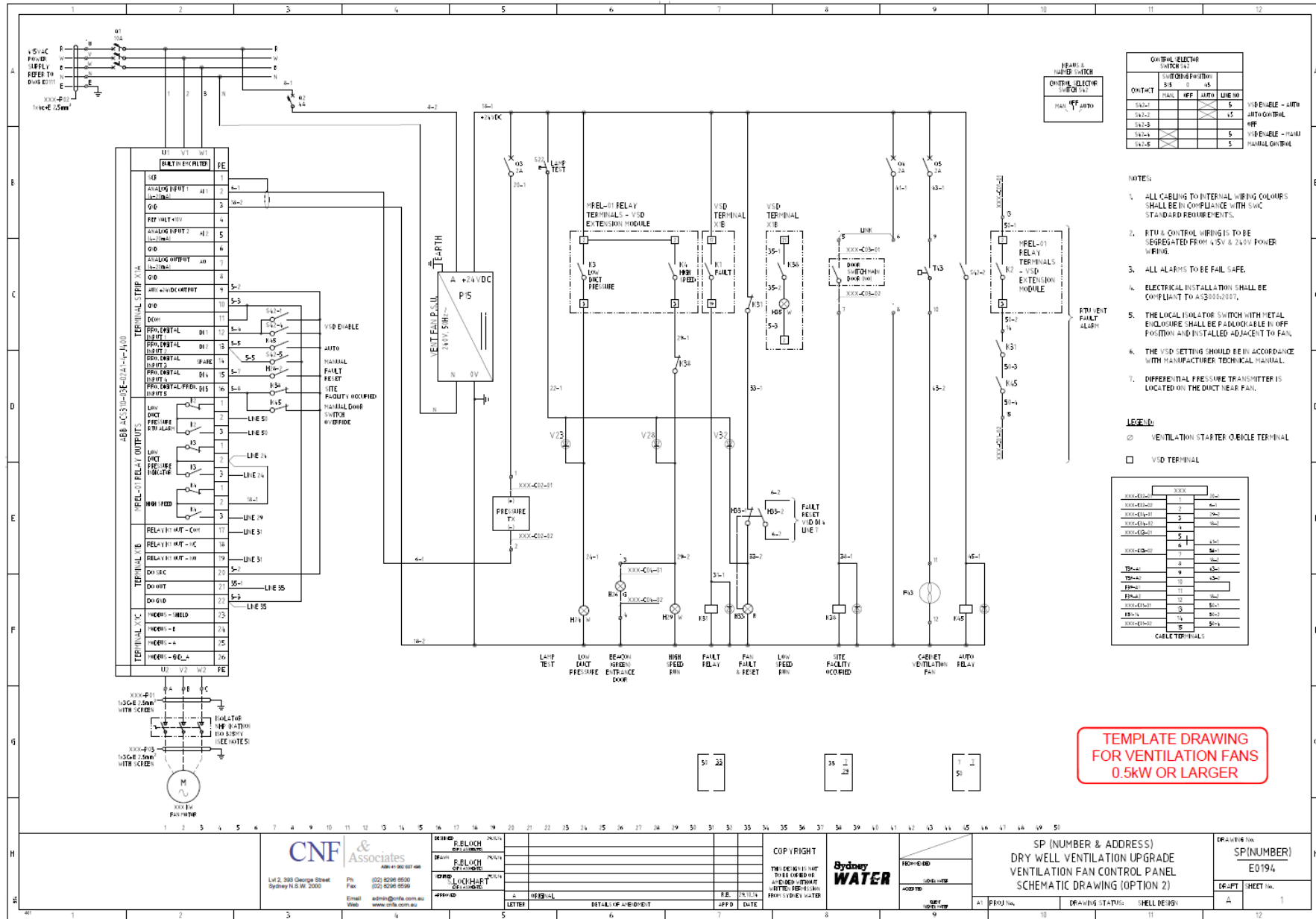
Appendix 2 Electrical drawing templates for fans 0.5kW or larger

Drawing No.	Title
E0182	Dry well ventilation upgrade ventilation system instruments schematic drawings (Option 2)
E0193	Dry well ventilation upgrade ventilation fan control panel schematic drawing (Option 2)
E0194	Dry well ventilation upgrade ventilation fan control panel general arrangement (Option 2)

Design Specification for Sewage Pumping Stations Dry Well Ventilation

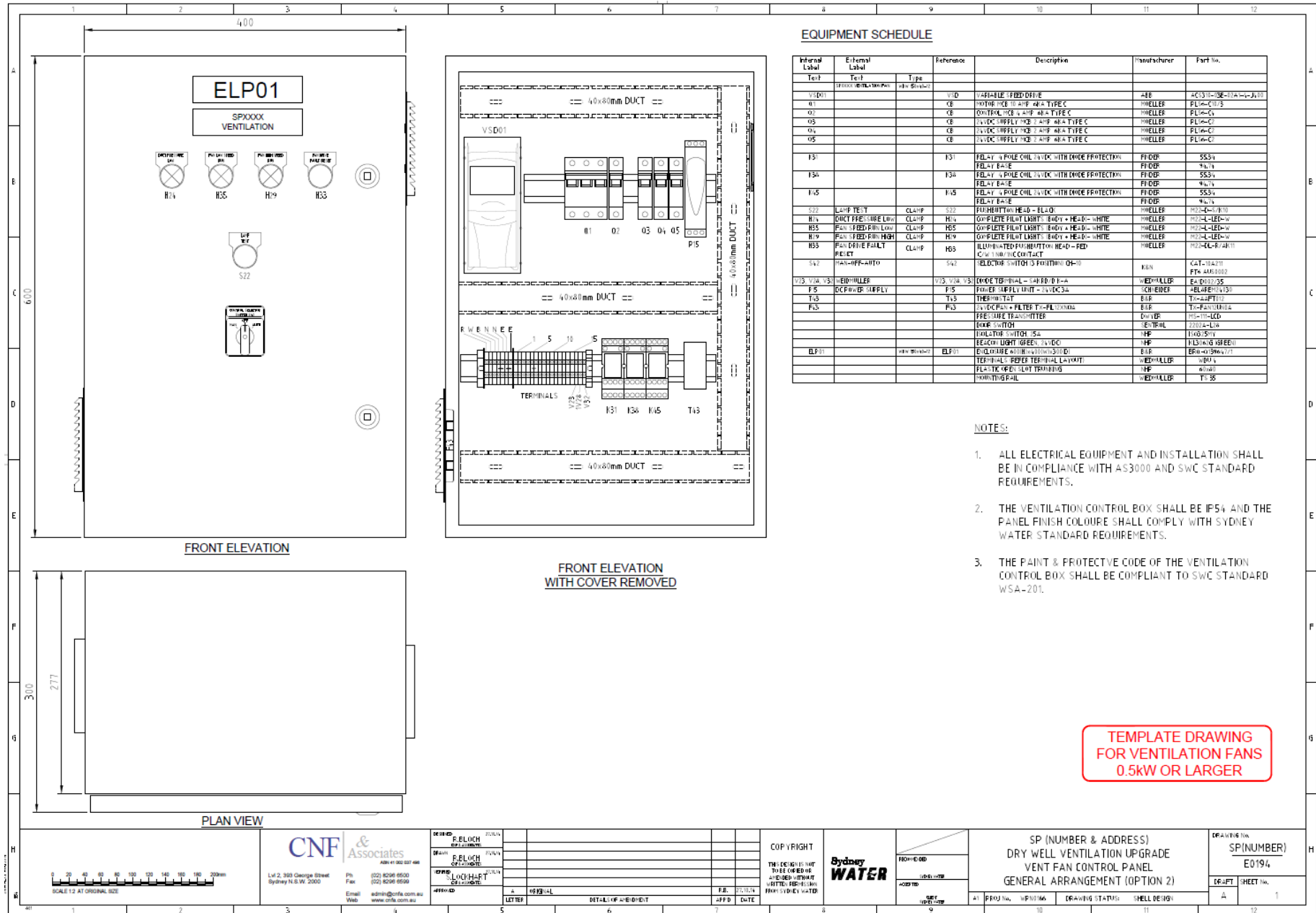


Design Specification for Sewage Pumping Stations Dry Well Ventilation



TEMPLATE DRAWING FOR VENTILATION FANS 0.5KW OR LARGER

Design Specification for Sewage Pumping Stations Dry Well Ventilation



Appendix 3 Sample ventilation VSD program

Design Specification for Sewage Pumping Stations Dry Well Ventilation

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Parameters and Signals (ACS310/401e)

Page: 1

Name	Value	Unit	Min	Max
99	START-UP DATA			
01	LANGUAGE	ENGLISH	0	25
02	APPLIC MACRO	PID CONTROL	-3	15
04	MOTOR CTRL MODE	SCALAR:FREQ	3	3
05	MOTOR NOM VOLT	415	200	600
06	MOTOR NOM CURR	11	3.4	34.4
07	MOTOR NOM FREQ	50	10	500
08	MOTOR NOM SPEED	1440	50	30000
09	MOTOR NOM POWER	5.5	1.5	22.5
14	PHASE INVERSION	NO	0	1
1	OPERATING DATA			
01	SPEED_DIR	rpm	-30000	30000
02	SPEED	rpm	0	30000
03	OUTPUT FREQ	Hz	0	500
04	CURRENT	A	0	34.4
05	TORQUE	%	-200	200
06	POWER	kW	-15	15
07	DC BUS VOLTAGE	V	0	1000
09	OUTPUT VOLTAGE	V	0	800
10	DRIVE TEMP	°C	0	150
11	EXTERNAL REF 1	Hz	0	500
12	EXTERNAL REF 2	%	0	600
13	CTRL LOCATION	EXT1	0	2
14	RUN TIME (R)	h	0	10000
15	KWH COUNTER (R)	kWh	0	9999
16	APPL BLK OUTPUT	%	0	600
20	AI 1	%	-100	100
21	AI 2	%	-100	100
24	AO 1	mA	0	20
26	PID 1 OUTPUT	%	0	100
27	PID 2 OUTPUT	%	0	100
28	PID 1 SETPNT	Pa	0	500
29	PID 2 SETPNT	%	0	100
30	PID 1 FBK	Pa	0	500
31	PID 2 FBK	%	0	100
32	PID 1 DEVIATION	Pa	-500	500
33	PID 2 DEVIATION	%	-100	100
34	COMM RO WORD	0	0	65535
35	COMM VALUE 1	0	-32768	32767
36	COMM VALUE 2	0	-32768	32767
37	PROCESS VAR 1	Hz	0	500
38	PROCESS VAR 2	A	0	6.5
39	PROCESS VAR 3	Pa	0	500
40	RUN TIME	kh	0	500
41	MWH COUNTER	MWh	0	9999
42	REVOLUTION CNTR	Mrev	0	65535
43	DRIVE ON TIME HI	d	0	65535
44	DRIVE ON TIME LO	00:16:40	0	43200
45	MOTOR TEMP	0	0	0
58	PID COMM VALUE 1	0	-32768	32767
59	PID COMM VALUE 2	0	-32768	32767
60	DI 1-5 STATUS	1	0	31
61	PULSE INPUT FREQ	0	Hz	16000
62	RO STATUS	1	0	1
63	TO STATUS	4	0	1
64	TO FREQUENCY	0	Hz	16000
73	RO 2-4 STATUS	2	0	7
74	SAVED KWH	0.3	kWh	1000
75	SAVED MWH	0	MWh	65535
76	SAVED AMOUNT 1	0	0	1000
77	SAVED AMOUNT 2	0	0	65535
78	SAVED CO2	0	0	6553.5
3	FB ACTUAL SIGNALS			
01	FB CMD WORD 1	241	0	65535
02	FB CMD WORD 2	0	0	65535
03	FB STS WORD 1	13	0	65535
04	FB STS WORD 2	4	0	65535
05	FAULT WORD 1	0	0	65535
06	FAULT WORD 2	0	0	65535
07	FAULT WORD 3	0	0	65535
08	ALARM WORD 1	0	0	65535
09	ALARM WORD 2	0	0	65535
10	ALARM WORD 3	0	0	65535
4	FAULT HISTORY			
01	LAST FAULT	PANEL LOSS	0	65535
02	FAULT TIME 1	0	d	65535
03	FAULT TIME 2	00:12:56	0	65535
04	SPEED AT FLT	0	rpm	-32768
05	FREQ AT FLT	0	Hz	-3276.8
06	VOLTAGE AT FLT	593	V	6553.5
07	CURRENT AT FLT	0	A	6553.5
08	TORQUE AT FLT	0	%	-3276.8
09	STATUS AT FLT	0	0	65535
12	PREVIOUS FAULT 1	PANEL LOSS	0	65535
13	PREVIOUS FAULT 2	PANEL LOSS	0	65535
14	DI 1-5 AT FLT	1	0	65535
10	START/STOP/DIR			
01	EXT1 COMMANDS	DI1	0	34
02	EXT2 COMMANDS	DI1	0	34
03	DIRECTION	FORWARD	1	3
11	REFERENCE SELECT			
01	KEYPAD REF SEL	REF1(Hz/rpm)	1	2
02	EXT1/EXT2 SEL	EXT1	-5	12
03	REF1 SELECT	COMM	0	32
04	REF1 MIN	0	Hz	500
05	REF1 MAX	50	Hz	500
06	REF2 SELECT	PID1OUT	0	32
07	REF2 MIN	0	%	100
08	REF2 MAX	100	%	100

Design Specification for Sewage Pumping Stations Dry Well Ventilation

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Parameters and Signals (ACS310/401e)

Page: 2

12	CONSTANT SPEEDS				
01	CONST SPEED SEL	DIS		-13	19
02	CONST SPEED 1	50	Hz	0	500
03	CONST SPEED 2	10	Hz	0	500
04	CONST SPEED 3	15	Hz	0	500
05	CONST SPEED 4	20	Hz	0	500
06	CONST SPEED 5	25	Hz	0	500
07	CONST SPEED 6	40	Hz	0	500
08	CONST SPEED 7	50	Hz	0	500
09	TIMED MODE SEL	CS1/2/3/4		1	2
13	ANALOGUE INPUTS				
01	MINIMUM AI1	20	%	-100	100
02	MAXIMUM AI1	100	%	-100	100
03	FILTER AI1	0.1	s	0	10
04	MINIMUM AI2	20	%	-100	100
05	MAXIMUM AI2	100	%	-100	100
06	FILTER AI2	0.1	s	0	10
14	RELAY OUTPUTS				
01	RELAY OUTPUT 1	FAULT(-1)		0	56
02	RELAY OUTPUT 2	SUPRV1 OVER		0	56
03	RELAY OUTPUT 3	SUPRV1 UNDER		0	56
04	RO 1 ON DELAY	0	s	0	3600
05	RO 1 OFF DELAY	0	s	0	3600
06	RO 2 ON DELAY	0	s	0	3600
07	RO 2 OFF DELAY	100	s	0	3600
08	RO 3 ON DELAY	40	s	0	3600
09	RO 3 OFF DELAY	0	s	0	3600
10	RELAY OUTPUT 4	SUPRV1 OVER		0	56
13	RO 4 ON DELAY	2	s	0	3600
14	RO 4 OFF DELAY	10	s	0	3600
15	ANALOGUE OUTPUTS				
01	AO1 CONTENT SEL	OUTPUT FREQ		0	178
02	AO1 CONTENT MIN	0	Hz	0	6553.5
03	AO1 CONTENT MAX	50	Hz	0	6553.5
04	MINIMUM AO1	4	mA	0	20
05	MAXIMUM AO1	20	mA	0	20
06	FILTER AO1	0.1	s	0	10
16	SYSTEM CONTROLS				
01	RUN ENABLE	NOT SEL		-5	7
02	PARAMETER LOCK	OPEN		0	2
03	PASS CODE	0		0	65535
04	FAULT RESET SEL	DI4		-5	8
05	USER PAR SET CHG	NOT SEL		-5	5
06	LOCAL LOCK	NOT SEL		-5	8
07	PARAM SAVE	DONE		0	1
08	START ENABLE 1	NOT SEL		-5	7
09	START ENABLE 2	NOT SEL		-5	7
10	DISPLAY ALARMS	YES		0	1
11	PARAMETER VIEW	LONG VIEW		1	3
18	FREQ IN_TRAN OUT				
01	FREQ INPUT MIN	0	Hz	0	16000
02	FREQ INPUT MAX	1000	Hz	0	16000
03	FILTER FREQ IN	0.1	s	0	10
04	TO MODE	DIGITAL		0	1
05	DO SIGNAL	SUPRV1 OVER		0	56
06	DO ON DELAY	0	s	0	3600
07	DO OFF DELAY	0	s	0	3600
08	FO CONTENT SEL	NOT SELECTED		0	178
09	FO CONTENT MIN	0		0	65535
10	FO CONTENT MAX	0		0	65535
11	MINIMUM FO	10	Hz	10	16000
12	MAXIMUM FO	1000	Hz	10	16000
13	FILTER FO	0.1	s	0	10
14	DI 1 ON DELAY	0	s	0	3600
15	DI 1 OFF DELAY	0	s	0	3600
16	DI 2 ON DELAY	0	s	0	3600
17	DI 2 OFF DELAY	0	s	0	3600
18	DI 3 ON DELAY	0	s	0	3600
19	DI 3 OFF DELAY	0	s	0	3600
20	DI 4 ON DELAY	0	s	0	3600
21	DI 4 OFF DELAY	0	s	0	3600
22	DI 5 ON DELAY	0	s	0	3600
23	DI 5 OFF DELAY	0	s	0	3600
20	LIMITS				
03	MAX CURRENT	11	A	0	27.4
05	OVERVOLT CTRL	ENABLE		0	1
06	UNDERVOLT CTRL	ENABLE(TIME)		0	2
07	MINIMUM FREQ	25	Hz	-500	500
08	MAXIMUM FREQ	50	Hz	0	500
21	START/STOP				
01	START FUNCTION	AUTO		1	7
02	STOP FUNCTION	COAST		1	2
03	DC MAGN TIME	0.3	s	0	10
06	DC CURR REF	30	%	0	100
07	DC BRAKE TIME	0	s	0	250
08	START INHIBIT	OFF		0	1
09	EMERG STOP SEL	NOT SEL		-5	5
10	TORQ BOOST CURR	100	%	15	300
12	ZERO SPEED DELAY	NOT SEL		0	60
13	START DELAY	0	s	0	60
22	ACCEL/DECEL				
01	ACC/DEC 1/2 SEL	NOT SEL		-5	7
02	ACCELER TIME 1	5	s	0	1800
03	DECELER TIME 1	5	s	0	1800
04	RAMP SHAPE 1	LINEAR		0	1000
05	ACCELER TIME 2	10	s	0	1800
06	DECELER TIME 2	10	s	0	1800
07	RAMP SHAPE 2	LINEAR		0	1000

08	EMERG DEC TIME	30	s	0	1800
09	RAMP INPUT 0	NOT SEL		-5	7
25	CRITICAL SPEEDS				
01	CRIT SPEED SEL	OFF		0	1
02	CRIT SPEED 1 LO	0	Hz	0	500
03	CRIT SPEED 1 HI	0	Hz	0	500
04	CRIT SPEED 2 LO	0	Hz	0	500
05	CRIT SPEED 2 HI	0	Hz	0	500
06	CRIT SPEED 3 LO	0	Hz	0	500
07	CRIT SPEED 3 HI	0	Hz	0	500
26	MOTOR CONTROL				
03	IR COMP VOLT	8.4	V	0	100
04	IR COMP FREQ	80	%	0	100
05	U/F RATIO	SQUARED		1	3
06	SWITCHING FREQ	4	KHZ	0	0
07	SWITCH FREQ CTRL	ON		1	2
08	SLIP COMP RATIO	0	%	0	200
09	NOISE SMOOTHING	DISABLE		0	1
10	USER DEFINED U1	77	V	0	480
11	USER DEFINED F1	10	Hz	0	500
12	USER DEFINED U2	151	V	0	480
13	USER DEFINED F2	20	Hz	0	500
14	USER DEFINED U3	190	V	0	480
15	USER DEFINED F3	25	Hz	0	500
16	USER DEFINED U4	304	V	0	480
17	USER DEFINED F4	40	Hz	0	500
18	FW VOLTAGE	379	V	190	480
19	DC STABILISER	DISABLE		0	1
29	MAINTENANCE TRIG				
01	COOLING FAN TRIG	0	kh	0	6553.5
02	COOLING FAN ACT	0	kh	0	6553.5
03	REVOLUTION TRIG	0	Mrev	0	65535
04	REVOLUTION ACT	0	Mrev	0	65535
05	RUN TIME TRIG	0	kh	0	6553.5
06	RUN TIME ACT	0	kh	0	6553.5
07	USER MWh TRIG	0	MWh	0	6553.5
08	USER MWh ACT	0	MWh	0	6553.5
30	FAULT FUNCTIONS				
01	AI-MIN FUNCTION	NOT SEL		0	3
02	PANEL COMM ERR	FAULT		1	3
03	EXTERNAL FAULT 1	NOT SEL		-5	5
04	EXTERNAL FAULT 2	NOT SEL		-5	5
05	MOT THERM PROT	FAULT		0	2
06	MOT THERM TIME	1050	s	256	9999
07	MOT LOAD CURVE	100	%	50	150
08	ZERO SPEED LOAD	70	%	25	150
09	BREAK POINT FREQ	35	Hz	1	250
10	STALL FUNCTION	NOT SEL		0	2
11	STALL FREQUENCY	20	Hz	0.5	50
12	STALL TIME	20	s	10	400
17	EARTH FAULT	ENABLE		0	1
18	COMM FAULT FUNC	NOT SEL		0	3
19	COMM FAULT TIME	3	s	0	600
21	AI1 FAULT LIMIT	0	%	0	100
22	AI2 FAULT LIMIT	0	%	0	100
23	WIRING FAULT	ENABLE		0	1
31	AUTOMATIC RESET				
01	NUMBER OF TRIALS	3		0	5
02	TRIAL TIME	240	s	1	600
03	DELAY TIME	0	s	0	120
04	AR OVERCURRENT	ENABLE		0	1
05	AR OVERVOLTAGE	ENABLE		0	1
06	AR UNDERVOLTAGE	ENABLE		0	1
07	AR AI-MIN	DISABLE		0	1
08	AR EXTERNAL FLT	DISABLE		0	1
32	SUPERVISION				
01	SUPERV 1 PARAM	PID 1 DEV		0	178
02	SUPERV 1 LIM LO	-15	Pa	-3276.8	3276.7
03	SUPERV 1 LIM HI	-5	Pa	-3276.8	3276.7
04	SUPERV 2 PARAM	PID 1 DEV		0	178
05	SUPERV 2 LIM LO	500	Pa	-3276.8	3276.7
06	SUPERV 2 LIM HI	500	Pa	-3276.8	3276.7
07	SUPERV 3 PARAM	TORQUE		0	178
08	SUPERV 3 LIM LO	100	%	-3276.8	3276.7
09	SUPERV 3 LIM HI	100	%	-3276.8	3276.7
33	INFORMATION				
01	FIRMWARE	401C		16412	16412
02	LOADING PACKAGE	2101		8449	8449
03	TEST DATE	0		0	655.35
04	DRIVE RATING	174		0	65535
05	PARAMETER TABLE	401C		16412	16412
34	PANEL DISPLAY				
01	SIGNAL1 PARAM	OUTPUT FREQ		0	178
02	SIGNAL1 MIN	0	Hz	0	6553.5
03	SIGNAL1 MAX	100	Hz	0	6553.5
04	OUTPUT1 DSP FORM	DIRECT		0	9
05	OUTPUT1 UNIT	Hz		0	127
06	OUTPUT1 MIN	0	Hz	0	6553.5
07	OUTPUT1 MAX	500	Hz	0	6553.5
08	SIGNAL2 PARAM	CURRENT		0	178
09	SIGNAL2 MIN	0	A	0	137.6
10	SIGNAL2 MAX	15	A	0	137.6
11	OUTPUT2 DSP FORM	+0.00		0	9
12	OUTPUT2 UNIT	A		0	127
13	OUTPUT2 MIN	0	A	0	655.35
14	OUTPUT2 MAX	15	A	0	655.35
15	SIGNAL3 PARAM	AI 1		0	178
16	SIGNAL3 MIN	20	%	-3276.8	3276.7
17	SIGNAL3 MAX	100	%	-3276.8	3276.7

Design Specification for Sewage Pumping Stations Dry Well Ventilation

14/03/2012 2:51:27 PM

Parameters and Signals: (AC5310/401e)

Page: 4

18	OUTPUT3 DSP FORM	+0.0		0	9
19	OUTPUT3 UNIT	Pa		0	127
20	OUTPUT3 MIN	0	Pa	0	6553.5
21	OUTPUT3 MAX	500	Pa	0	6553.5
35	MOTOR TEMP MEAS				
01	SENSOR TYPE	NONE		0	6
02	INPUT SELECTION	AI1		1	8
03	ALARM LIMIT	0		0	0
04	FAULT LIMIT	0		0	0
05	AO EXCITATION	DISABLE		0	1
36	TIMED FUNCTIONS				
01	TIMERS ENABLE	NOT SEL		-15	17
02	START TIME 1	00:00:00		0	43199
03	STOP TIME 1	00:00:00		0	43199
04	START DAY 1	MONDAY		1	7
05	STOP DAY 1	MONDAY		1	7
06	START TIME 2	00:00:00		0	43199
07	STOP TIME 2	00:00:00		0	43199
08	START DAY 2	MONDAY		1	7
09	STOP DAY 2	MONDAY		1	7
10	START TIME 3	00:00:00		0	43199
11	STOP TIME 3	00:00:00		0	43199
12	START DAY 3	MONDAY		1	7
13	STOP DAY 3	MONDAY		1	7
14	START TIME 4	00:00:00		0	43199
15	STOP TIME 4	00:00:00		0	43199
16	START DAY 4	MONDAY		1	7
17	STOP DAY 4	MONDAY		1	7
22	BOOSTER SEL	NOT SEL		-5	5
23	BOOSTER TIME	00:00:00		0	43199
26	TIMED FUNC 1 SRC	NOT SEL		0	31
27	TIMED FUNC 2 SRC	NOT SEL		0	31
28	TIMED FUNC 3 SRC	NOT SEL		0	31
29	TIMED FUNC 4 SRC	NOT SEL		0	31
37	USER LOAD CURVE				
01	USER LOAD C MODE	NOT SEL		0	3
02	USER LOAD C FUNC	FAULT		1	2
03	USER LOAD C TIME	20	s	10	400
04	LOAD FREQ 1	5	Hz	0	500
05	LOAD TORQ LOW 1	10	%	0	600
06	LOAD TORQ HIGH 1	300	%	0	600
07	LOAD FREQ 2	25	Hz	0	500
08	LOAD TORQ LOW 2	15	%	0	600
09	LOAD TORQ HIGH 2	300	%	0	600
10	LOAD FREQ 3	43	Hz	0	500
11	LOAD TORQ LOW 3	25	%	0	600
12	LOAD TORQ HIGH 3	300	%	0	600
13	LOAD FREQ 4	50	Hz	0	500
14	LOAD TORQ LOW 4	30	%	0	600
15	LOAD TORQ HIGH 4	300	%	0	600
16	LOAD FREQ 5	500	Hz	0	500
17	LOAD TORQ LOW 5	30	%	0	600
18	LOAD TORQ HIGH 5	300	%	0	600
40	PROCESS PID SET 1				
01	GAIN	2		0.1	100
02	INTEGRATION TIME	3	s	0	3600
03	DERIVATION TIME	0	s	0	10
04	PID DERIV FILTER	1	s	0	10
05	ERROR VALUE INV	YES		0	1
06	UNITS	Pa		0	255
07	UNIT SCALE	1		0	4
08	0% VALUE	0	Pa	-3276.8	3276.7
09	100% VALUE	500	Pa	-3276.8	3276.7
10	SET POINT SEL	INTERNAL		0	32
11	INTERNAL SETPNT	25	Pa	-3276.8	3276.7
12	SETPOINT MIN	0	%	-500	500
13	SETPOINT MAX	100	%	-500	500
14	FBK SEL	ACT1		1	13
15	FBK MULTIPLIER	0		-33	33
16	ACT1 INPUT	AI1		1	8
17	ACT2 INPUT	AI1		1	8
18	ACT1 MINIMUM	0	%	-1000	1000
19	ACT1 MAXIMUM	100	%	-1000	1000
20	ACT2 MINIMUM	0	%	-1000	1000
21	ACT2 MAXIMUM	100	%	-1000	1000
22	SLEEP SELECTION	NOT SEL		-11	11
23	PID SLEEP LEVEL	0	Hz	0	500
24	PID SLEEP DELAY	60	s	0	3600
25	WAKE-UP DEV	0	Pa	0	3276.7
26	WAKE-UP DELAY	0.5	s	0	60
27	PID 1 PARAM SET	SET 1		-5	11
28	PID OUT MIN	-100	%	-1000	1000
29	PID OUT MAX	100	%	-1000	1000
30	SLEEP BOOST TIME	0	s	0	3600
31	SLEEP BOOST STEP	0	%	0	100
32	PID REF ACC TIME	0	s	0	1800
33	PID REF DEC TIME	0	s	0	1800
34	PID REF FREEZE	NOT SEL		-5	5
35	PID OUT FREEZE	NOT SEL		-5	5
36	INTERNAL SETPNT2	260	Pa	-3276.8	3276.7
37	INTERNAL SETPNT3	42	Pa	-3276.8	3276.7
38	INTERNAL SETPNT4	40	Pa	-3276.8	3276.7
39	INT SETPNT SEL	DIS		0	19
41	PROCESS PID SET 2				
01	GAIN	1		0.1	100
02	INTEGRATION TIME	5	s	0	3600
03	DERIVATION TIME	0	s	0	10
04	PID DERIV FILTER	1	s	0	10
05	ERROR VALUE INV	NO		0	1
06	UNITS	%		0	255
07	UNIT SCALE	1		0	4
08	0% VALUE	0	%	-3276.8	3276.7

09	100% VALUE	100	%	-3276.8	3276.7
10	SET POINT SEL	AH1		0	32
11	INTERNAL SETPNT	44	%	-3276.8	3276.7
12	SETPOINT MIN	0	%	-500	500
13	SETPOINT MAX	90.1	%	-500	500
14	FBK SEL	ACT1		1	13
15	FBK MULTIPLIER	0		-33	33
16	ACT1 INPUT	AH1		1	8
17	ACT2 INPUT	AH1		1	8
18	ACT1 MINIMUM	0	%	-1000	1000
19	ACT1 MAXIMUM	100	%	-1000	1000
20	ACT2 MINIMUM	0	%	-1000	1000
21	ACT2 MAXIMUM	100	%	-1000	1000
22	SLEEP SELECTION	NOT SEL		-11	11
23	PID SLEEP LEVEL	0	Hz	0	500
24	PID SLEEP DELAY	60	s	0	3600
25	WAKE-UP DEV	0	%	0	3276.7
26	WAKE-UP DELAY	0.5	s	0	60
28	PID OUT MIN	-100	%	-1000	1000
29	PID OUT MAX	100	%	-1000	1000
30	SLEEP BOOST TIME	0	s	0	3600
31	SLEEP BOOST STEP	0	%	0	100
36	INTERNAL SETPNT2	40	%	-3276.8	3276.7
37	INTERNAL SETPNT3	40	%	-3276.8	3276.7
38	INTERNAL SETPNT4	40	%	-3276.8	3276.7
39	INT SETPNT SEL	NOT SEL		0	19
42	EXT / TRIM PID				
01	GAIN	1		0.1	100
02	INTEGRATION TIME	60	s	0	3600
03	DERIVATION TIME	0	s	0	10
04	PID DERIV FILTER	1	s	0	10
05	ERROR VALUE INV	NO		0	1
06	UNITS	%		0	255
07	UNIT SCALE	1		0	4
08	0% VALUE	0	%	-3276.8	3276.7
09	100% VALUE	100	%	-3276.8	3276.7
10	SET POINT SEL	AH1		0	32
11	INTERNAL SETPNT	40	%	-3276.8	3276.7
12	SETPOINT MIN	0	%	-500	500
13	SETPOINT MAX	100	%	-500	500
14	FBK SEL	ACT1		1	13
15	FBK MULTIPLIER	0		-33	33
16	ACT1 INPUT	AH1		1	8
17	ACT2 INPUT	AH1		1	8
18	ACT1 MINIMUM	0	%	-1000	1000
19	ACT1 MAXIMUM	100	%	-1000	1000
20	ACT2 MINIMUM	0	%	-1000	1000
21	ACT2 MAXIMUM	100	%	-1000	1000
28	ACTIVATE	NOT SEL		-5	12
29	OFFSET	0	%	0	100
30	TRIM MODE	NOT SEL		0	2
31	TRIM SCALE	0	%	-100	100
32	CORRECTION SRC	PID2REF		1	2
44	PUMP PROTECTION				
01	INLET PROT CTRL	NOT SEL		0	3
02	AI MEASURE INLET	NOT SEL		0	2
03	AI IN LOW LEVEL	0	%	0	100
04	VERY LOW CTRL	NOT SEL		0	2
05	AI IN VERY LOW	0	%	0	100
06	DI STATUS INLET	NOT SEL		0	5
07	INLET CTRL DLY	60	s	0	1800
08	INLET FORCED REF	0	%	-100	100
09	OUTLET PROT CTRL	NOT SEL		0	3
10	AI MEAS OUTLET	NOT SEL		0	2
11	AI OUT HI LEVEL	100	%	0	100
12	VERY HIGH CTRL	NOT SEL		0	2
13	AI OUT VERY HIGH	100	%	0	100
14	DI STATUS OUTLET	NOT SEL		0	5
15	OUTLET CTRL DLY	60	s	0	3600
16	OUT FORCED REF	0	%	-100	100
17	PID OUT DEC TIME	0	s	0	1800
18	APPL PROFILE CTL	NOT SEL		0	3
19	PROFILE OUTP LIM	100	%	-500	500
20	PROF LIM ON DLY	0	h	0	100
21	PIPEFILL ENABLE	NOT SEL		-5	7
22	PIPEFILL STEP	0	%	0	100
23	REQ ACT CHANGE	0	%	0	100
24	ACT CHANGE DELAY	0	s	0	6000
25	PID ENABLE DEV	0	%	0	100
26	PIPEFILL TIMEOUT	NOT SEL		0	60000
45	ENERGY SAVING				
01	ENERGY OPTIMIZER	OFF		0	1
02	ENERGY PRICE	0.1		0	655.35
07	CO2 CONV FACTOR	0.5		0	10
08	PUMP POWER	100	%	0	1000
09	ENERGY RESET	DONE		0	1
46	PUMP CLEANING				
01	PUMP CLEAN TRIG	NOT SEL		-11	14
02	FWD STEP	0	%	0	100
03	REV STEP	0	%	0	100
04	OFF TIME	0	s	0	1000
05	FWD TIME	0	s	0	1000
06	REV TIME	0	s	0	1000
07	TRIG TIME	0	h	0	200
08	COUNT	0		0	100
52	PANEL COMM				
01	STATION ID	1		1	247
02	BAUD RATE	96		0	0
03	PARITY	8 NONE 1		0	3
04	OK MESSAGES	14956		0	65535
05	PARITY ERRORS	0		0	65535
06	FRAME ERRORS	169		0	65535

Design Specification for Sewage Pumping Stations Dry Well Ventilation

14/03/2012 2:51:28 PM





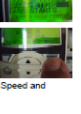
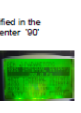






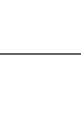


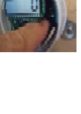
Parameters and Signals (ACS310/401e)

Page: 6

07	BUFFER OVERRUNS	0		0	65535
08	CRC ERRORS	5		0	65535
53	EFB PROTOCOL				
01	EFB PROTOCOL ID	0		0	65535
02	EFB STATION ID	1		0	65535
03	EFB BAUD RATE	96		0	0
04	EFB PARITY	8 NONE 1		0	3
05	EFB CTRL PROFILE	ABB DRV LIM		0	2
06	EFB OK MESSAGES	0		0	65535
07	EFB CRC ERRORS	0		0	65535
08	EFB UART ERRORS	0		0	65535
09	EFB STATUS	IDLE		0	7
10	EFB PAR 10	0		0	65535
11	EFB PAR 11	0		0	65535
12	EFB PAR 12	0		0	65535
13	EFB PAR 13	0		0	65535
14	EFB PAR 14	0		0	65535
15	EFB PAR 15	0		0	65535
16	EFB PAR 16	0		0	65535
17	EFB PAR 17	0		0	65535
18	EFB PAR 18	0		0	65535
19	EFB PAR 19	0		0	65535
20	EFB PAR 20	0		0	65535
64	LOAD ANALYZER				
01	PVL SIGNAL	OUTPUT FREQ		0	178
02	PVL FILTER TIME	0.1	s	0	120
03	LOGGERS RESET	NOT SEL		-5	7
04	AL2 SIGNAL	OUTPUT FREQ		0	178
05	AL2 SIGNAL BASE	50	Hz	0	6553.5
06	PEAK VALUE	0	Hz	0	6553.5
07	PEAK TIME 1	8540	d	0	65535
08	PEAK TIME 2	14:55:56		0	65535
09	CURRENT AT PEAK	0	A	0	34.4
10	UDC AT PEAK	0	V	0	1000
11	FREQ AT PEAK	0	Hz	0	500
12	TIME OF RESET 1	8540	d	0	65535
13	TIME OF RESET 2	14:55:56		0	65535
14	AL1RANGE0TO10	99.9	%	0	100
15	AL1RANGE10TO20	0.1	%	0	100
16	AL1RANGE20TO30	0	%	0	100
17	AL1RANGE30TO40	0	%	0	100
18	AL1RANGE40TO50	0	%	0	100
19	AL1RANGE50TO60	0	%	0	100
20	AL1RANGE60TO70	0	%	0	100
21	AL1RANGE70TO80	0	%	0	100
22	AL1RANGE80TO90	0	%	0	100
23	AL1RANGE90TO	0	%	0	100
24	AL2RANGE0TO10	100	%	0	100
25	AL2RANGE10TO20	0	%	0	100
26	AL2RANGE20TO30	0	%	0	100
27	AL2RANGE30TO40	0	%	0	100
28	AL2RANGE40TO50	0	%	0	100
29	AL2RANGE50TO60	0	%	0	100
30	AL2RANGE60TO70	0	%	0	100
31	AL2RANGE70TO80	0	%	0	100
32	AL2RANGE80TO90	0	%	0	100
33	AL2RANGE90TO	0	%	0	100
81	PFC CONTROL				
03	REFERENCE STEP 1	0	%	0	100
04	REFERENCE STEP 2	0	%	0	100
05	REFERENCE STEP 3	0	%	0	100
09	START FREQ 1	50	Hz	0	500
10	START FREQ 2	50	Hz	0	500
11	START FREQ 3	50	Hz	0	500
12	LOW FREQ 1	25	Hz	0	500
13	LOW FREQ 2	25	Hz	0	500
14	LOW FREQ 3	25	Hz	0	500
15	AUX MOT START D	5	s	0	3600
16	AUX MOT STOP D	3	s	0	3600
17	NR OF AUX MOT	1		0	5
18	AUTOCHNG INTERV	NOT SEL	h	-0.1	336
19	AUTOCHNG LEVEL	50	%	0	100
20	INTERLOCKS	DI3		0	5
21	REG BYPASS CTRL	NO		0	1
22	PFC START DELAY	0.5	s	0	10
23	PFC ENABLE	NOT SEL		0	2
24	ACC IN AUX STOP	NOT SEL	s	0	1800
25	DEC IN AUX START	NOT SEL	s	0	1800
26	TIMED AUTOCHNG	NOT SEL		0	4
27	MOTORS	2		1	7
28	AUX START ORDER	EVEN RUNTIME		1	2
98	OPTIONS				
02	COMM PROT SEL	NOT SEL		0	1

Appendix 4 Maintenance & fault finding for ventilation control panels with FSD's

Design Specification for Sewage Pumping Stations Dry Well Ventilation

General Maintenance and Fault Finding for SPS Dry Well Ventilation							
	Asset	Components	Function	Possible Faults	Troubleshooting Guide		
Ventilation System	Dry Well Ventilation System	 <p>Norselec</p>	<p>Local Control Panel</p> <p>Provides electrical control and protection for the dry well ventilation</p>	<p>VSD Fault</p> <p>Corrupted program in VSD</p> <p>Relay Fault</p> <p>Tripped c/b</p> <p>Cooling fan fault</p> <p>24VDC PSU Fault</p>	<p>Replace Drive - VSD</p> <ol style="list-style-type: none"> 1. Isolate system 2. Remove controller (clipped in to top of drive) 3. Remove relay unit (screwed to top of drive) 4. Remove power and control wiring 5. Remove and replace drive 6. Reinstall wiring and relay unit 7. Power up the drive 8. Download application to the drive (see Download Program) 9. Set parameters (see Set Parameters) <p>Download Program - to the drive</p> <p>- All sites have the same basic program. Every site has the program stored in the drive and also backed up in the controller. - If the controller fails with the drive, you can use a controller from any site to download the application.</p> <ol style="list-style-type: none"> 1. Clip the controller into the top of the drive 2. Switch S42 (front of cabinet) to 'OFF' 3. Press the 'LOC/REM' button on the controller (LOC) 4. Press 'MENU' 5. Scroll to 'FAR BACKUP', Press 'Enter' 6. Scroll to 'DOWNLOAD APPLICATION', Press 'SEL' 7. When complete, exit out 8. Press the 'LOC/REM' button on the controller (REM) 9. Switch S42 (front of cabinet) to 'AUTO' <p>Set Parameters - within the program</p> <ol style="list-style-type: none"> 1. Switch S42 (front of cabinet) to 'OFF' 2. Press 'MENU' 3. Scroll to 'PARAMETERS', Press 'Enter' 4. Scroll to '99 START-UP DATA', Press 'Enter' 5. Scroll, edit and enter motor data here, Voltage, Current, Freq, Speed and kW 6. Press EXIT, then 7. Scroll down to '40 PROCESS PID SET 1', Press 'Enter' 8. Scroll down to '4011' Enter 25 (low speed set point (Pa)) 9. Scroll down to '403F' Enter the high speed set point (Pa) specified in the commissioning datasheet in the GSM on site. If not available, enter '99' 10. Press EXIT, then 11. Scroll up to '20 LIMITS', Enter 12. Scroll to '2003' and set the MAX CURRENT 13. Exit out 14. Switch S42 (front of cabinet) to 'AUTO' <p>Maintain or replace as required</p>	            	
				<p>Pressure Sensor</p> <p>Senses the differential pressure across the fan</p>	<p>Zero drift</p> <p>Out of Calibration</p> <p>Electronic component failure</p> <p>Pressure tube leakage</p>	<p>Note: To be done yearly</p> <ol style="list-style-type: none"> 1. Remove cover 2. Disconnect both pressure tubes 3. Press SW1 (zero) for 5 seconds 4. Replace tubes and cover <ol style="list-style-type: none"> 1. Remove cover 2. Disconnect pressure tubes 3. Connect a pressure calibrator 4. Set jumper PJ3 to 'H' 5. Inject 1250 Pa across the instrument 6. Press SW2 (span) for 5 seconds 7. Remove pressure calibrator 8. Re-zero by pressing SW1 for 5 seconds 9. Repeat steps 3 to 8 10. Set jumper PJ3 to 'M' 11. Replace tubes and cover <p>Replace sensor</p> <p>Repair or replace tubes</p>	 
				<p>Door Switch</p> <p>Senses access to the site</p>	<p>Switch failure</p> <p>Circuit failure</p>	<p>Maintain or replace as required</p>	
				<p>Fan</p> <p>Provides an airflow to the bottom of the dry well and also to the electrical area on some sites. Airflow should be >20 air-changes / hour</p>	<p>Mechanical failure of fan blades or bearings.</p> <p>Electrical failure of motor</p>	<p>Maintain or replace as required</p>	
				<p>Beacon</p> <p>Indicates adequate level of airflow across the fan when the site is occupied.</p>	<p>Electronic component failure.</p> <p>Circuit failure</p>	<p>Maintain or replace as required</p>	